

**INSTALLATION INSTRUCTIONS** 

### **READ THIS FIRST**

Firearm safety is **YOUR** responsibility. You must memorize and put into practice the 4 Rules of Firearm Safety:

- 1. ASSUME EVERY WEAPON IS LOADED.
- 2. KEEP YOUR FINGER OFF THE TRIGGER UNTIL YOU ARE READY TO SHOOT.
- 3. DO NOT LET THE MUZZLE POINT AT ANYTHING YOU ARE NOT WILLING TO DESTROY.
- 4. KNOW YOUR TARGET AND WHAT IS BEYOND.

The ALG AGT-UL is a single stage trigger designed for IWI Galil ACE® rifle and pistol platforms. The AGT-UL features a smoother and shorter trigger pull than the stock 2-stage trigger and is ideal for precision and target shooting. It is machined from gun quality alloy steel.

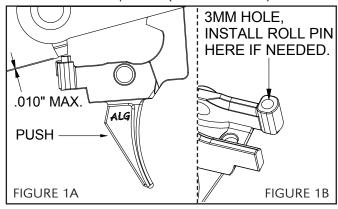
The AGT-UL features the Lightning Bow<sup>®</sup>, which produces a very comfortable feel to the user over the stock trigger, while enhancing trigger control. For OEMs and builders, the AGT-UL lends three parts towards 922(r) Compliance.

The AGT-UL will lighten the trigger pull relative to a stock trigger, which will make the firearm easier to discharge. You must recognize and accept this fact before installing this trigger. If you do not want a lighter than stock trigger pull or are not willing to accept responsibility for the safety of your firearm, yourself, and those around you, do not install this trigger.

ALG Defense recommends installation by a certified gunsmith only.

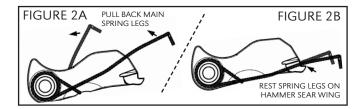
### INSTALLATION INSTRUCTIONS

- Unload rifle and make safe. 1.
- Remove the safety selector. 2.
- Remove existing trigger group and clean receiver.
- SAFETY FITTING: Pre-install the trigger without the disconnector into rifle. Align trigger pin hole with receiver pin hole. Insert trigger pin into the receiver through the trigger and continue to push out through the other side of the receiver. Check that the trigger rotates freely on the trigger pin and does not interfere with the disconnector stop rivet or the cut out on the bottom of receiver.
- The travel of the trigger to the safety stop can vary greatly. No more than .010" clearance should be measured between the trigger and safety with the safety selector in the safe position (See FIGURE 1A).

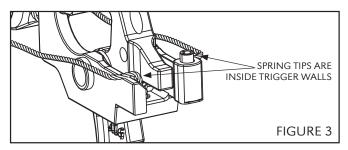


- a. Your new trigger might require the installation of a roll pin, which is included along with a spare pin, to be used as the safety stop. The purpose of this installed pin is to minimize any excessive space between the trigger and safety, which could result in the gun firing in the SAFE position. This pin can be shortened to adjust the stop for trigger rotation.
- b. After your trigger is pre-installed, you MUST check the function of the safety. In order to do this, you will have to push the back of the trigger forward, towards the muzzle end, until it stops against the floor of the receiver. While pushing the trigger forward, put the safety selector into the SAFE position and check the clearance (See FIGURE 1A).
- c. If there is greater than .010" clearance, the trigger should be removed and a roll pin installed. The pin is installed into the 3mm hole located on top of the leg. The pin can be tapped with a hammer or pressed in until it stops. The pin can then be filed or sanded down to obtain the proper clearance height needed for the safety to function properly (See FIGURE 1B). ALG Defense recommends the McMaster-Carr file (PN: 4225A32 or equivalent).
- d. After proper clearance is obtained, remove the safety selector and trigger from the rifle.
- TRIGGER INSTALLATION: Place a drop of lubricant in the trigger bores. Install disconnector spring into disconnector. Then install disconnector into trigger, aligning spring with the recessed pocket. Reinstall trigger and disconnector into the rifle. Align trigger pin hole with receiver pin hole. Insert trigger pin into the receiver, through the trigger and disconnector and continue to push out through the other side of the receiver.

7. INSTALLING MAIN SPRING ONTO THE HAMMER: Attach spring loops to hammer trunnion. Then pull spring legs back a full counter-clockwise rotation, temporarily resting them on the hammer sear wings (See FIGURE 2).



- 8. Place a drop of lubricant in the bore of the hammer trunnion.
- 9. Install hammer into receiver with hammer spring legs on top of the hammer sear wing. Insert hammer pin into receiver through the hammer and into receiver on the opposite side. Release spring legs from hammer sear wings. Be sure that the spring tips are inside the trigger walls (See FIGURE 3).



- 10. Apply a small amount of lubricant into the following locations (See FIGURE 4):
  - a. Hammer and trigger sears (grease recommended);
  - b. Face of the disconnector;
  - c. Where hammer sear wings contact the disconnector;
  - d. Trigger and hammer pins.
- 11. **CHECK SAFETY OPERATION:** Reinstall the shepherd's hook (or pin retainer) then, with the hammer cocked and the safety selector set to the SAFE position, pull the trigger hard. The hammer should not fall. *Please refer to Step 5 on reverse side.*

12. CHECK TRIGGER RESET: Set safety selector to FIRE. Dry fire weapon and keep trigger held back. Pull charging handle and release, letting the bolt carrier snap forward. The hammer should not fall. Release trigger. Hammer should be caught by the trigger.

# CHECKING PULL WEIGHT OF THE TRIGGER

The pull weight of the AGT-UL should be approximately 3.5 lbs. If it is less than 3.5 lbs. remove the main spring and bend each leg down in 5 - 10 degree increments, clockwise at the bend point, immediately after the coil, with a pair of pliers. See BEND POINT in **FIGURE 4** below.

# **LUBRICATION**

Maintenance of our triggers consists of occasionally placing a drop of lubricant on the locations shown below. The recommended lubricant is ALG Go-Juice or equivalent; ALG 0000 Very Thin Grease or equivalent is recommended on the trigger/hammer sears.

When the trigger and lower receiver well become dirty, it is not always necessary to remove the trigger group for cleaning. Spray down the trigger group with electrical contact cleaner to remove residual oil and dirt. Next, use compressed air to blow off the trigger group and then flush liberally with a light lubricant such as ALG Go-Juice. Blow off excess lubricant with compressed air and lubricate as noted in **Step 10**.

## **AGT-UL APPLICATION NOTES**

Some fitting may be required of the AGT-UL to your weapon's safety and/or receiver. Please note, once the trigger has been installed into your weapon it is considered to be used and cannot be returned or have a refund issued. ALG recommends that our customers research the specifications of their weapon model prior to purchasing our products and like always the AGT-UL should be installed by a certified gunsmith.

# Thank You For Your Purchase. Contact ALG Defense with any questions.

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