

Galil ACE Gen I 5.56 NATO/7.62 NATO Gen II Swap of Right Safety

Tools Needed:
Eye Protection
Flat Head Screwdriver
Blue Loctite 242
Galil ACE Gen I 7.62x39 Manual

Warning: The removal and installation of these parts should be completed by a certified gunsmith.

Small Parts Identification:



Right safety hole

Pistol grip base hole

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Removal

Be sure the rifle is unloaded before starting disassembly!

Follow these steps in the Galil ACE Gen I 55.6 NATO manual

- 1. Disassembling the Cover Page 45**
- 2. Removing the Return Spring Page 46**
- 3. Disassembling the Bolt Carrier Page 47**
- 4. Disassembling the Gas Cylinder Page 48**
- 5. Remove the Rail Covers Page 57**

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Removal Continued

1. Open bottom of pistol grip.
2. Remove pistol grip screw using properly fitting flat head screwdriver.

Note: Screw will be very tight and you may need extra leverage to remove it. Take care not to damage the screw or the rifle.



Removal Continued

1. Remove pistol grip base.
2. Rotate right side safety past safe to remove.



Removal Continued

1. Remove left side safety from inside.



Installation Continued

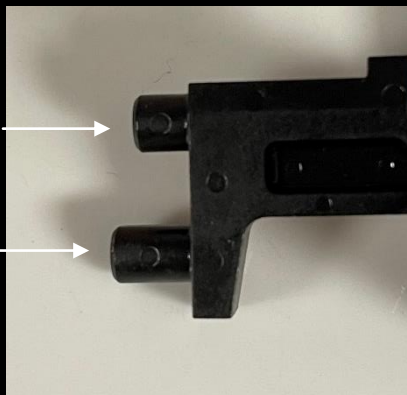
1. Insert left safety.



Right Safety Selector

Short nipple

Long nipple



2. Insert right safety short nipple into the right safety hole in the left safety, insert long nipple of right safety into receiver hole then rotate right safety to down safe position to retain.

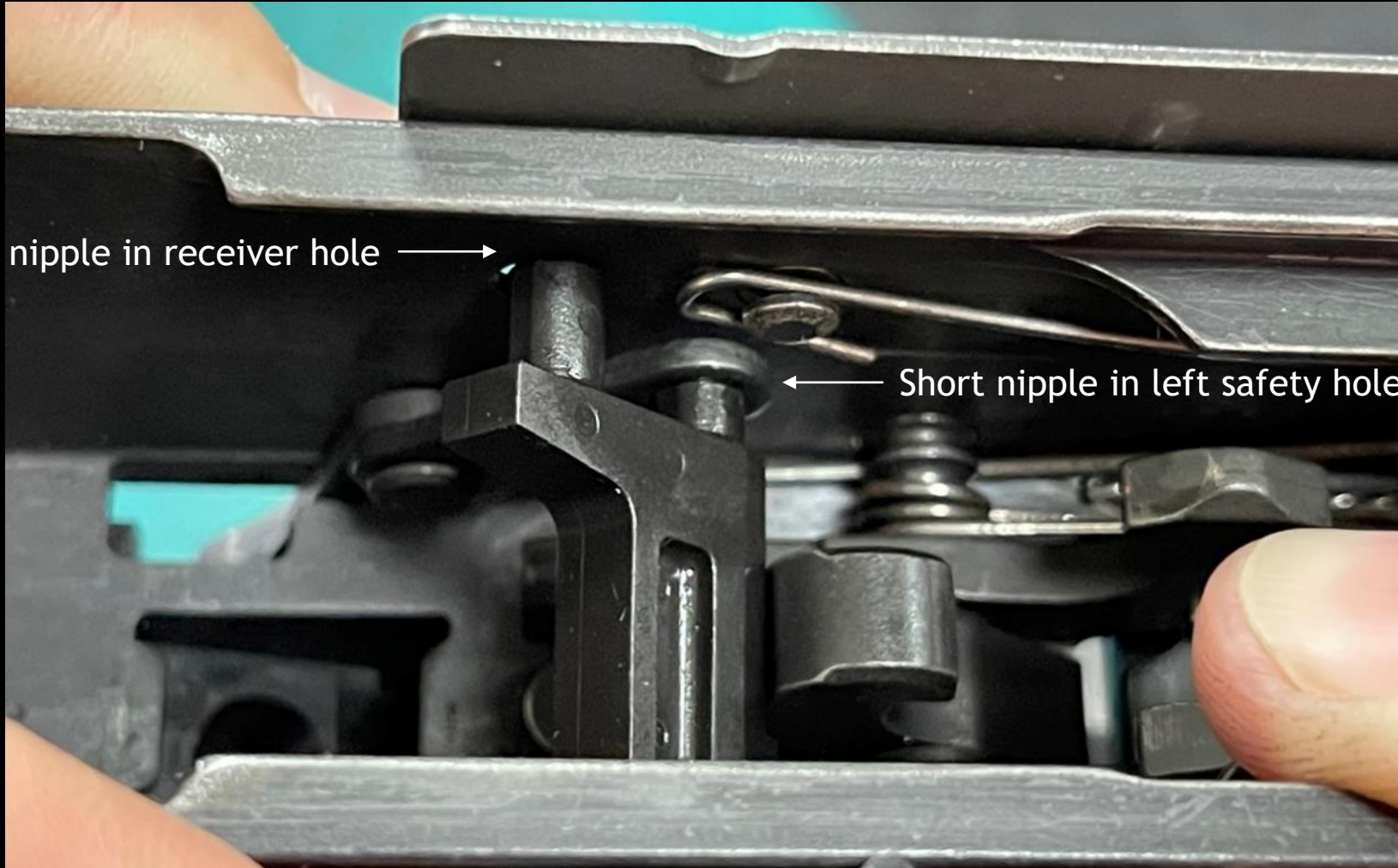


Installation Continued

How it looks when complete:

Long nipple in receiver hole →

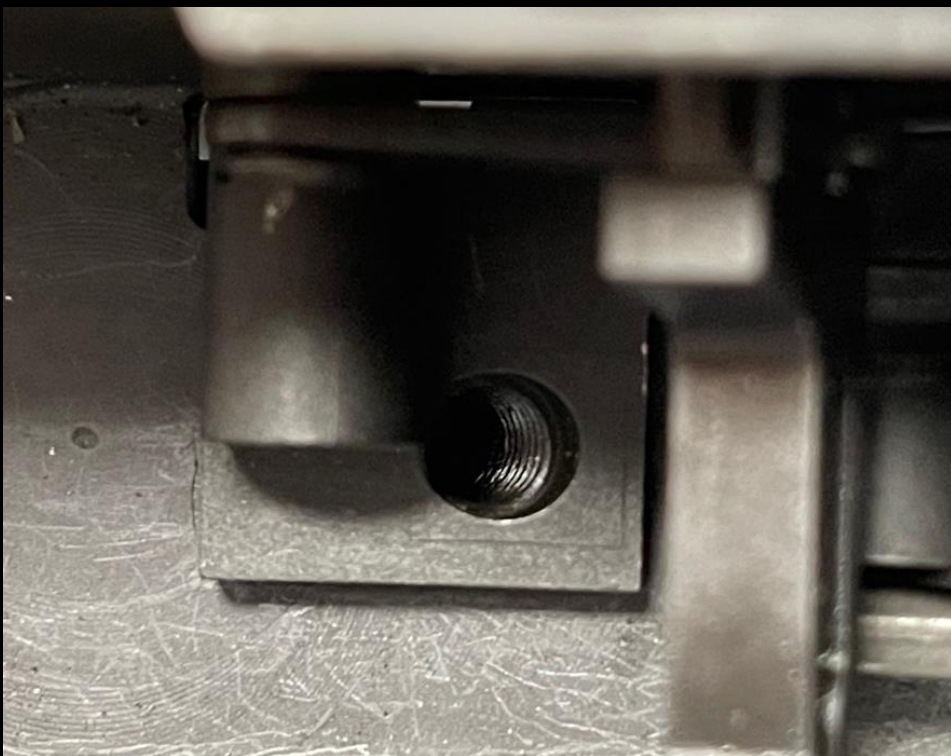
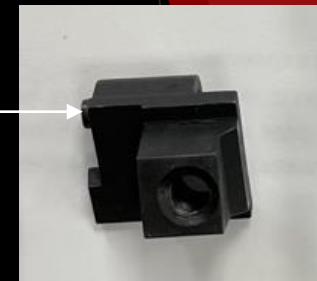
← Short nipple in left safety hole



Installation Continued

1. Open bottom of pistol grip and install pistol grip base, ensure the left safety nipple is in the left safety hole.

Left Safety Nipple



1. Add a drop of blue Loctite to the end of the pistol grip screw. Hold onto the pistol grip base and install pistol grip screw. Verify the screw is tight.
2. Reassemble the rifle using the manual instructions.

